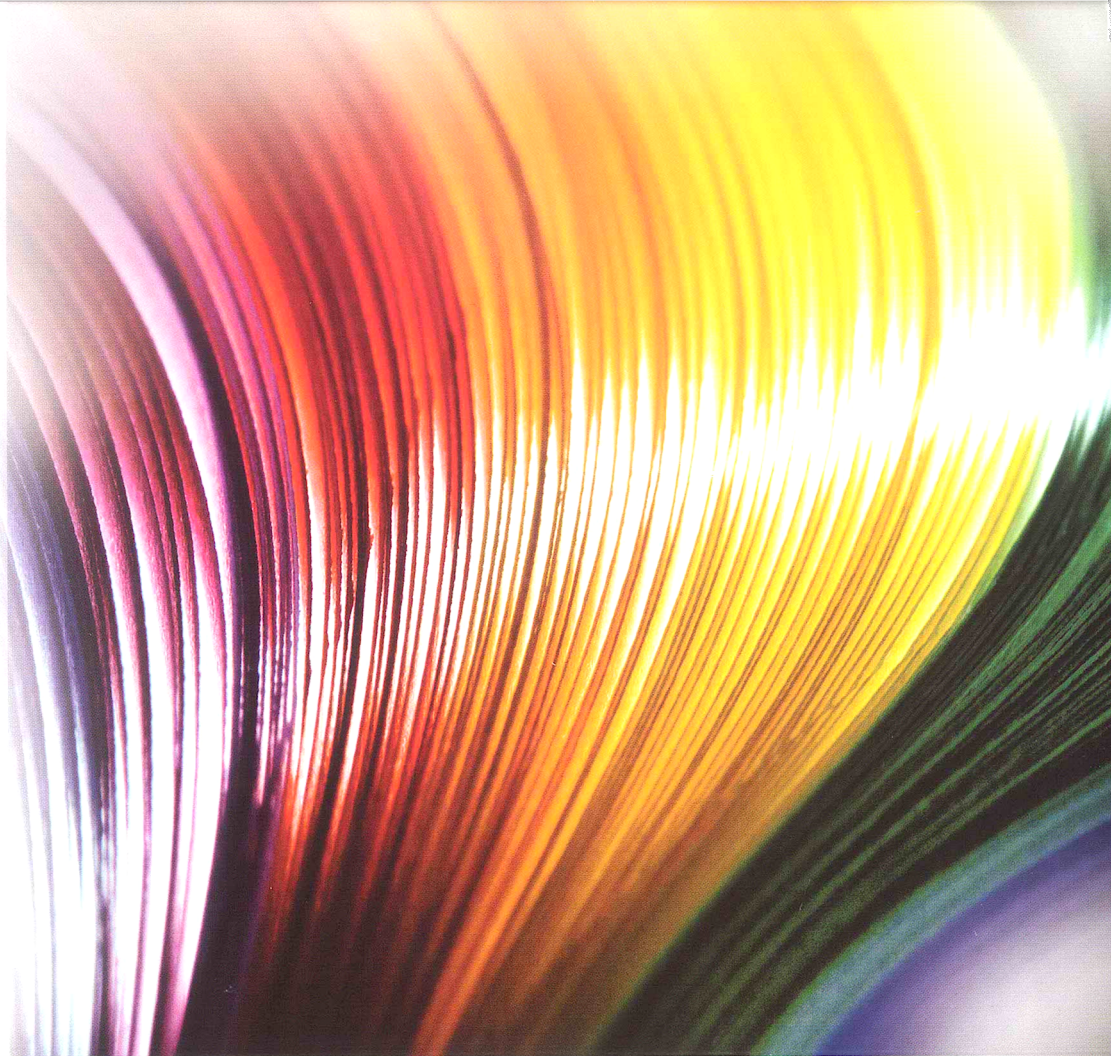


Color Card



The Rutland Family of Screen Printing Inks

C3 Rutland's Non-Phthalate Color Booster Mixing System consists of single pigment color concentrates that were developed as a means of enhancing our finished ink mixing primaries to offer a darker, more saturated color.

M3 Meet Rutland's most popular Non-Phthalate color mixing system. All the primary ink colors are PANTONE® licensed. Our M3 Finished Ink Color Mixing System allows printers to see a reduction in ink costs and an increase in production.

RFU Series Non-Phthalate Ready For Use Colors are available in 28 brilliant colors and two series: EH - High Opacity and EL - Low Bleed.

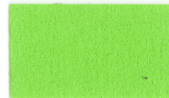
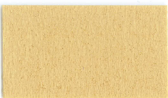
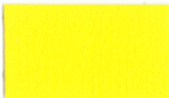
WB-99 Is an environmental-friendly printing solution and is one the best Non-Phthalate, Non-PVC color matching water-based systems offered in today's market. Color formulations are available in the Rutland Online Mixing Calculator at www.rutlandinc.com.

HS-A Rutland's newest addition to our environmental friendly screen printing ink line, the HS-A (High Solids Acrylic WB Rubber) inks are suitable for printing with very good opacity and brilliant colors while keeping a soft hand when printing on dark 100% Cotton or 100% Polyester garments.

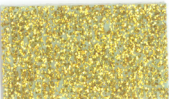
Mixing Primaries Available in M3, C3, WB, HS-A

						
1440 1141 Violet	2441 2411 Blue #1	2442 2414 Blue #2	2443 2415 Marine	3443 3246 Green	4449 4246 Yellow	6446 6367 Scarlet
						
6447 6364 Red	1018 1142 FL Magenta	1038 1143 FL Violet	4042 4247 FL Lemon	6057 6365 FL Red	1017 FL Magenta	1037 FL Violet
						
2065 FL Blue	3033 FL Green	4037 FL Yellow	4041 FL Lemon	5018 FL Orange	6055 FL Pink	6056 FL Red

Ready for Use Colors Available in EH, EL

						
0730 Grey	1212 Team Violet	1570 Purple	2402 Lt. Navy	2406 Dk. Navy	2449 Lt. Royal	2499 Turquoise
						
2584 Royal	2589 Lt. Blue	2768 Bright Blue	3399 Forest Green	3401 Lt. Green	3403 Dallas Green	4202 Gold
						
4215 Yellow	4500 Vegas Gold	4611 Yellow	4769 Bright Gold	5159 Team Orange	5202 Lt. Orange	5203 Bright Orange
						
6279 Red	6398 Cardinal	6399 Burgundy	6400 Scarlet	7003 Flesh	7495 Spice Brown	7574 Dk. Brown

Specialty

						
ES0008 Crystalina	ES0050 JT Silver	ER0200 Reflective Grey	ES0468 Sparkle Silver	ES0781 Metallic Silver	ES3101 Luminescent	ES4060 JT 24K Gold
						
ES4467 Sparkle Gold	ES4779 Metallic Gold	ES4871 Gold	ES7876 Copper	EC2042 Process Cyan	EC4026 Process Yellow	EC6039 Process Magenta